Scheduling

Inventory cost and CV

Tugger train capacity

Line-side inventory limit

Loading
- Early loading decision
- Early start decision
- Early loading

Routing
- Feasible routing
- Optimal routing
- No. of trains

Scheduling
- Period ranges
- Feasible space
- Period lengths
- First routes start

Normal loading

Feasible space

No. of trains

Period ranges

Inventory cost and CV

Time buffer among routes

Route time