The bar chart shows the percent distribution of various issues. The highest percentage, 56.4%, is for Excessive labor/ tiredness. Other significant percentages include Communication Problems (25.7%), Machine and computer problems (15.4%), and Not categorizable (14.5%). The other categories have much lower percentages: Documentation and... (6.1%), Shortage of staff (4.6%), and Stress/ multitasking/diversion (6.1%).