Fig. 9 Comparison of oxygen transfer and growth of N. tabacum cv. BY-2 MTAD #31 cells cultivated in KNO₃ enriched Murashige and Skoog medium; 20 L bioreactor, Vₖ = 5 L, n = 160 rpm, d₀ = 7 cm and 250 mL shake flasks, Vₖ = 50 mL, n = 180 rpm, d₀ = 5 cm.