Fig. 8 Oxygen Transfer Rate (OTR) during the cultivation of N. tabacum BY-2 MTAD cells in Murashige and Skoog medium in a 10 L bioreactor, $V_L = 3$ L, $n = 160$ rpm, $d_0 = 7$ cm and 250 mL shake flask, $V_L = 50$ mL, $n = 180$ rpm, $d_0 = 5$ cm.